Unless otherwise noted, all code references are to 49CFR Part 192.

If an item is marked Unsatisfactory, Not Applicable, or Not Checked, an explanation must be included in this report.

Operator: AMEREN ILLINOIS COMPANY	Operator ID#: 32513
Inspection Date(s): 9/1/2015, 9/2/2015, 9/3/2015	Man Days: 3
Inspection Unit: Pana	
Location of Audit: Pana	
Exit Meeting Contact: Kevin Glaspy	
Inspection Type: Design Testing and Construction	
Pipeline Safety Representative(s): Donald Hankins	
Company Representative to Receive Report: Michael Fuller	
Company Representative's Email Address: mfuller2@ameren.com	
Exit Meeting Contact: Kevin Glaspy Inspection Type: Design Testing and Construction Pipeline Safety Representative(s): Donald Hankins Company Representative to Receive Report: Michael Fuller	

CONSTRUCTION INFORMATION			
Location of Construction:	Construction Performed By:		erformed By:
825 East Poplar, Taylorville, Illinois.	Ameren Illinois Crew conducted the work.		Crew conducted the work.
Contractor Foreman:	There were no contractors on this job.		
Operator Inspector:	Kevin Glaspy, Quality Assurance		
Person(s) On Job Site			
Clint Barlow	Clint Donalds	son	Jenny Green

## **Description of Construction:**

Ameren Illinois had a class 3 leak on a service tap at 825 East Poplar Street, in Taylorville, Illinois. The 4 inch gas main had been installed into 6 inch cast iron pipe. The cast iron pipe was removed, and the 4 inch plastic gas main was squeezed off, and a new section of 4 inch plastic pipe was installed, and a new service line tap was installed. The leak was from an old service line tap on the old gas main, this tap had been installed by hand years ago.

MAIN INSTALLATION		Status
[192.55]	Steel	No
General Comment:		
No steel pipe was installed on this job.		
[192.59]	PE	Yes
General Comment:	•	

AMEREN ILLINOIS COMPANY/9-3-2015

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Other	Yes
och cast iron pipe.	
Class location :	Class 3
MAOP	60#
Pipe Size :	4 Inch
Specification :	ASTM D-2513
Manufacturer :	Driscoplex Pipe
Pipe Grade :	PE 2406/2708
Wall Thickness :	0.391
Are pipe, valves, and fittings properly marked for identification?	Satisfactory
Date of Welder qualification:	No welder
Welder's Name:	No welder
Is pipe joined in accordance with approved written procedures?	Satisfactory
O&M procedures.	
Date of Plastic Joining Qualification :	2-9-15
Joiner's name:	Clint Barlow
Is buried metallic pipe coated?	Not Applicable
Does coating meet 192.461?	Not Applicable
Is cathodic protection being provided?	Not Applicable
1.	
Is cathodic protection being provided? By Anodes:	Not Applicable
	ch cast iron pipe.  Class location:  MAOP  Pipe Size:  Specification:  Manufacturer:  Pipe Grade:  Wall Thickness:  Are pipe, valves, and fittings properly marked for identification?  Date of Welder qualification:  Welder's Name:  Is pipe joined in accordance with approved written procedures?  O&M procedures.  Date of Plastic Joining Qualification:  Joiner's name:  Is buried metallic pipe coated?  Does coating meet 192.461?  Is cathodic protection being provided?

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Unless otherwise noted, all code references are to 49CFR Part 192. If an item is marked Unsatisfactory, Not Applicable, or Not Checked, an explanation must be included in this report.

General Comment:		
No cathodic protection this was an all plastic gas system	1.	
[192.455(a)(1)]	Is cathodic protection being provided? By Rectifier:	Not Applicable
General Comment:		
No cathodic protection this was an all plastic gas system	).	
[192.461(c)]	Is coating inspected just prior to being installed in the ditch?	Not Applicable
General Comment:		
This was an all plastic gas system no coating was inspe	cted.	
[192.467]	Are pipelines electrically isolated from other underground metallic structures?	Not Applicable
General Comment:		
There were no other underground metallic structures in	the area of work being performed.	
[192.479]	Are above ground facilities cleaned and coated or jacketed as needed?	Satisfactory
General Comment:		
The above ground service riser was anode less and was	s clean and coated.	
[192.303]	Are comprehensive written construction specifications available and adhered to?	Satisfactory
General Comment:		
Construction was performed according to the O&M proc	edures.	
[192.305]	Are inspections performed by the operator to check adherence to the construction specifications?	Satisfactory
General Comment:		
Construction was performed according to the O&M proc	edures.	
[192.307]	Is material being visually inspected at the site of installation to ensure against damage that could impair its serviceability?	Satisfactory
General Comment:		
The gas main and the new section of pipe that was insta	lled was visually inspected during installation of the pipe.	
[192.319]	Is ditch back-filled to provide firm support and prevent damage to pipe or coating?	Satisfactory
General Comment:		
The pipe was back-filled to prevent damage to the pipe.		
[192.321(c)]	Is plastic pipe installed as to minimize shear and tensile forces?	Satisfactory
General Comment:		

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Plastic pipe was installed onto solid grour	nd to prevent shear and tensile forces.	
[192.321(e)]	Does plastic pipe have means of locating while underground?	Satisfactory
General Comment:		
Tracer wire was reconnected to the tracer	r wire that had been with the old gas main, and service line.	
[192.325]	Are required clearances from underground structures being maintained?	Not Applicable
General Comment:		
No underground structures were in this a	rea.	
[192.327]	Is required cover being obtained appropriate to type of pipeline and location?	Satisfactory
General Comment:		
The gas main was installed at a depth of	3 feet.	
[192.503]	Are general testing requirements being met?	Satisfactory
General Comment:		
The new section of 4 inch gas main was a	air tested to 95# for 20 minutes, with no leaks being found.	
[192.517]	Are records being made of strength and leak tests?	Satisfactory
General Comment:	<u> </u>	
Strength and leak test records were being	g maintained by the crew leader.	
[192.807]	Were covered employees Operator Qualification records reviewed to ensure qualification?	Satisfactory
General Comment:	<u> </u>	
Operator qualification records were inspe	cted by staff before this job was performed.	
[192.805(c)]	Were non-qualified personnel being directed and observed by a qualified individual?	Satisfactory
General Comment:	· · · · · · · · · · · · · · · · · · ·	
Non-qualified employees were being obse	erved by qualified personnel.	
[192.805(c)]	Were span of control limitations being followed?	Satisfactory
General Comment:		
Span of control for this job was one on on	e.	
Was a Protocol 9 (Form 15) Com	pleted?	No
General Comment:		
Staff did not complete a protocol form 15	during this audit.	
[192.614]	Were One Call Notifications performed as required?	Satisfactory

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General Comment:		
The Ameren Illinois had a Julie one	call notification with them.	
[192.614]	Dig Ticket #	X002400495
[192.751]	Are adequate steps taken to minimize the potential for accidental ignition?	Satisfactory
General Comment:  Ameren had the proper equipment a	at the job site to minimize accidental ignition.	
[192.719(b)]	Was each repair made by welding to a transmission line made in accordance with 192.713, 192.715, and 192.717 and examined in accordance with 192.241?	Not Applicable
General Comment:  The pipe was not a transmission line	e with no welding being performed	
	o, war no wolding bolling political.	

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